

Cabinet Construction For Wood-Mode & Brookhaven Cabinetry



	Brookhaven I	Brookhaven II	Design Group 42	Design Group 84
Front edges & Front Frames	Veneer banded to match exposed side or compatible vinyl banding if sides are concealed.	1-1/2" x 3/4" solid wood, joints doweled and glued.	1-3/4" x 3/4" solid wood, joints doweled and glued.	Natural Maple interior is wood veneer banded to match cabinet box color. Melamine interior is wood grain or white based on cabinet box.
Tops & Bottoms	11/16" thick *particleboard or plywood, doweled and glued into cabinet sides.	5/8" thick *particleboard or plywood tongued, grooved and glued into the cabinet sides and front frame.	5/8" thick plywood tongued, grooved and glued into the cabinet sides and front frame.	11/16" thick *particleboard or plywood doweled and glued into the cabinet sides.
Sides	11/16" thick *particleboard or plywood. All edges banded. Exposed sides are matching veneer, HP laminates or melamine per order. Concealed sides are wood-grain melamine, white melamine or natural finished maple veneer.	5/8" thick *particleboard or plywood. Banded top and bottom edges on walls and top edges on bases. Exposed sides are matching veneer. Concealed sides are wood-grain melamine or plywood. Sides are tongued, grooved and glued into the front frame.	Exposed sides are 3/4" plywood with matching veneer. Concealed sides are 5/8" plywood with natural maple veneer. Sides are tongued, grooved and glued into the front frame.	11/16" thick *particleboard or plywood. All edges banded. Exposed sides are matching veneer, HP laminates per order. Concealed sides are wood-grain melamine, white melamine or natural finished maple veneer.
Backs **	1/4" melamine, wood grained or white	1/4" melamine, wood grained only	1/4" thick plywood; tongued, grooved, glued and pinned into cabinet sides.	
	tongued, grooved and pinned into cabinet sides. 1/4" plywood construction is an optional upgrade			1/4" thick white or wood-grained melamine
Toekick (before field application of finished Toekick cover)	4-1/2" H x 2-3/4" D	4-1/2" H x 3-7/16" D	4" H x 4" D	4-1/2" H x 2-3/4" D
Interiors	White or wood-grain melamine standard, natural maple veneer, other veneers, finishes and HP laminates upon request.	Wood-grain melamine standard, natural maple veneer other veneers and finishes upon request.	Natural maple veneer standard, other veneers and finishes upon request.	White or wood-grain melamine, natural finished maple veneer, other veneers, finishes and HP laminates upon request.
Shelves & Clips	Full depth, 11/16" thick *particleboard or plywood with front and rear edges banded.		Full depth, 3/4" thick plywood with front and rear edges banded.	Full depth, 11/16" thick *particleboard or plywood with front and rear edges banded.
	Adjustable every 1-1/2" on chrome shelf supports.			
Wood Species & Surfacing Materials	Cherry, Knotty Cherry, Red Oak, Quarter Sawn Red Oak, Maple, Heartwood Maple and Knotty Alder.			
	MDF, High Pressure laminates, Bamboo and Rift Cut veneers.		Walnut	Walnut, MDF, High Pressure laminates and Specialty veneers.

* In all instances, this will be M2 furniture grade particleboard.

** 1/4" backs current for Brookhaven II (fall 2013 transition plan for remaining 3 product lines)

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Door Hinges & Overlays				
Full Overlay	Fully concealed ; clip-on 110° opening, self-closing 6 way adjustable with an integrated soft-close feature.	Fully concealed ; clip-on 110° opening, self-closing 6 way adjustable with an integrated soft-close feature.	Fully concealed ; 107° opening, self-closing 4 way adjustable with an integrated soft-close feature.	Fully concealed ; clip-on 110° opening, self-closing 6 way adjustable with an integrated soft-close feature.
Partial Overlay (Traditional)	Not applicable	Fully concealed ; 110° opening, self-closing 6 way adjustable with an integrated soft-close feature. Partially concealed knife ; 175° opening 4 way adjustable.	Fully concealed ; 107° opening, self-closing 4 way adjustable with an integrated soft-close feature. Partially concealed knife ; 175° opening 4 way adjustable.	Not applicable
3/8" Lip	Not applicable	Not applicable	Partially concealed knife ; 175° opening 4 way adjustable.	Not applicable
Flush Inset	Not applicable	Barrel hinge ; 175° opening, 4 way adjust. Fully concealed ; clip-on 110° opening, self-closing 6 way adjustable with an integrated soft-close feature.	Barrel hinge ; 175° opening, 4 way adjust. Fully concealed ; clip-on 110° opening, self-closing 6 way adjustable with an integrated soft-close feature.	Not applicable
Drawers & Slides	Maple dovetailed 5/8" thick with 1/4" thick maple wood grained melamine or plywood bottoms.		Maple/Walnut dovetailed 5/8" thick with 1/4" thick maple/walnut plywood bottoms.	
	Full height drawerbox sides			
	Blumotion® White Tandembox® with 5/8" thick white or natural maple melamine or maple veneer plywood bottoms and backs.			Blumotion® Stainless or White Tandembox® with 5/8" thick white or natural maple melamine or maple/walnut veneer plywood bottoms and backs.
	Blumotion® Tandem full ext. undermount, 95 lb. capacity with Blumotion® soft-close.			
Stains & Finishes	Hand wiping stains using a multi-step process.		Hand wiping stains using a multi-step process including exclusive hand rubbing and waxing.	
	Opagues, Cottages, Vintages, Heirloom Stains and Heirloom Opagues along with a selection of Physical Distressing Packages.			
			Burnished and Artisan	
			Custom colors and stains per request.	
Warranty	Limited Lifetime			